

# Printing & Packaging Functional Packaging Coatings

Technical Data Sheet

## Joncryl® 2178-A (old: Joncryl® 2178)



<b>Product Description</b>	Joncryl® 2178-A is a film forming, Rheology Controlled (RC) acrylic emulsion for functional packaging coating applications.
<b>Key Features &amp; Benefits</b>	<ul style="list-style-type: none"><li>- Dry and wet block resistance</li><li>- Non-skid properties</li><li>- Excellent printability</li><li>- Glycol ether free, HAPS free</li><li>- Ultra low VOC</li></ul>
<b>Chemical Composition</b>	RC acrylic emulsion

### Properties

<b>Typical Properties</b>	Appearance	translucent emulsion
	Non-volatile at 145°C (2g, 30 min)	~ 44.0 %
	pH at 25°C	~ 8.5
	Viscosity at 25°C (#2 LV, 30 rpm, 30 sec)	~ 400 – 1,000 cps
<b>Typical Characteristics</b>	Appearance	translucent emulsion
	Molecular weight (Mw)	> 200,000
	Non-volatile	44%
	pH	8.5
	Acid number (NV)	66
	Viscosity at 25°C (Brookfield #2 LVF spindle, 30 rpm)	800 cps
	Density at 25°C	1.04 g/cm <sup>3</sup>
	MFFT	< 0°C
	Tg	42°C
	Freeze-thaw stable	No
	Total VOC	< 0.005% wt
	Glycol ether level	< 0.002% wt

These typical values should not be interpreted as specifications.

### Applications

Joncryl® 2178-A is a hard film forming, RC acrylic emulsion with excellent wet and dry block resistance that provides a high slide angle. This combination of properties makes it ideal as a fundamental building block in multi-wall bag and beverage carton formulations. Maximum wet/dry block resistance is obtained when using this emulsion in ink and overprint formulations. In addition, this product provides gloss, printability, and rub resistance to formulations.

Since Joncryl® 2178-A is a glycol ether-free, ultra-low VOC emulsion, it is ideal for demanding packaging applications like confectionery and food packaging markets that cannot tolerate solvent odor contamination.

Joncryl® 2178-A is recommended for applications such as:

- Functional packaging coatings for barrier applications

---

## Safety

### General

The usual safety precautions when handling chemicals must be observed. These include the measures described in Federal, State, and Local health and safety regulations, thorough ventilation of the workplace, good skin care, and wearing of protective goggles.

### Material Safety Data Sheet

All safety information is provided in the Material Safety Data Sheet for Joncryl® 2178-A.

---

## Important

While the descriptions, designs, data and information contained herein are presented in good faith and believed to be accurate, they are provided for guidance only. Because many factors may affect processing or application/use, BASF recommends that the reader make tests to determine the suitability of a product for a particular purpose prior to use. **NO WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED OR DESIGNS, DATA OR INFORMATION SET FORTH, OR THAT THE PRODUCTS, DESCRIPTIONS, DESIGNS, DATA OR INFORMATION MAY BE USED WITHOUT INFRINGING THE INTELLECTUAL PROPERTY RIGHTS OF OTHERS.** In no case shall the descriptions, information, data or designs provided be considered a part of BASF's terms and conditions of sale. Further, the descriptions, designs, data, and information furnished by BASF hereunder are given gratis and BASF assumes no obligation or liability for the descriptions, designs, data or information given or results obtained all such being given and accepted at the reader's risk.

*Joncryl, Hydropalat, FoamStar, and Rheovis are registered trademarks of BASF Group.*

© BASF Corporation, 2015



**Responsible Care®**  
Good Chemistry at Work

BASF Corporation is fully committed to the Responsible Care® initiative in the USA, Canada, and Mexico.

For more information on Responsible Care® go to:

U.S.: [www.basf.us/responsiblecare\\_usa](http://www.basf.us/responsiblecare_usa)

Canada: [www.basf.us/responsiblecare\\_canada](http://www.basf.us/responsiblecare_canada)

México: [www.basf.us/responsiblecare\\_mexico](http://www.basf.us/responsiblecare_mexico)

### U.S & Canada

BASF Corporation  
24710 W Eleven Mile Road  
Southfield, MI 48033  
ph: 800-962-7829  
fax: 800-971-1123  
Email: [polyorders@basf.com](mailto:polyorders@basf.com)  
Email: [edtech\\_info@basf.com](mailto:edtech_info@basf.com)  
[www.basf.us/dpsolutions](http://www.basf.us/dpsolutions)

### Mexico

BASF Mexicana, S.A. de C.V.  
Av. Insurgentes Sur # 975  
Col. Ciudad de los Deportes  
C.P. 03710  
Mexico, D.F.  
Phone: (52-55) 5325-2756  
Fax: (52-55) 5723-3011