

# Celvolit® 3220

## Technical Data Sheet

Effective Date: 15.04.2022

### Characteristics

**Celvolit® 3220** is a polyvinyl alcohol stabilized, polyvinyl acetate ethylene (VAE) copolymer emulsion. It provides excellent adhesion to a wide variety of porous and nonporous substrates and is compatible with an assortment of plasticizers, fillers and other modifiers.

Celvolit® 3220 is a very versatile VAE and can be used in a variety of end applications.

### Why Celvolit® 3220?

- Low Tg, flexible VAE
- Very good adhesion on a wide range of substrates
- Good water resistance

Performance may vary depending on your formulation. Please contact our Application Technology Group to assist you.

### Industries

Celvolit® 3220 is an emulsion polymer binder for the Building & Construction industry. Target applications include:

- Concrete bonding and sealing primers
- 2K cementitious adhesive mortars & base coats
- General purpose construction adhesives
- Tape joint compounds

Supply Specification	Adjusted Standard*	Unit	Value
<b>Solids content</b> (130 °C; 30 min)	ISO 3251	%	54.5 – 56.5
<b>Brookfield viscosity</b> (25 °C; 3/20)	ISO 2555	cps	1800 – 2700
<b>pH value</b>	ISO 976		4.0 – 5.0

Further Typical Properties	Adjusted Standard*	Unit	Value
<b>Minimum film forming temperature</b> (MFFT)	ISO 2115	°C	0
<b>Glass transition temperature</b>	ISO 16805	°C	0
<b>Specific gravity</b>		Lbs./gal	~8.9

\* Standard adjusted to Celanese method. Further details regarding the test method can be made available on request.

## Guidelines for Preservation and Storage

The dispersion contains some initial biocides to impede attack by microorganisms.

In order to protect the product appropriately against microbiological attack after the first opening and storage thereafter in opened drums, tanks or other storage facilities, please consider adding a suitable preservative. All tanks and pipework should be kept adequately clean. For bulk storage, regular stirring is common practice.

Celvolit® 3220 has a minimum shelf life of 6 months from the dispatch date in its original unopened packaging, provided the product is stored hygienically at temperatures between 5 and 35 °C, avoiding frost and direct sunlight.

Skins and agglomerates can form during transport and subsequent storage of the dispersion due to its film forming nature. A filtration or sieve process is recommended before further processing.

## Product Safety, Regulatory Status and Environmental Protection

Please employ the usual protective measures while handling aqueous polymer emulsions. Further product safety or regulatory information can be obtained from our safety data sheets at [celanese.com/sds-search](http://celanese.com/sds-search) and our regulatory data sheets which are available on request.

As of its effective date, this Technical Data Sheet supersedes and is in lieu of all former Technical Data Sheets of Celvolit® 3220 and TufCOR® 3220.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their possible uses. However, we do not assume any liability whatsoever for the accuracy or completeness of the information contained herein. It should therefore not be construed as an expressed or implied warranty of specific properties of the products or for its suitability for a particular use. Any existing industrial property rights must be observed. The quality of our products is governed by our General Conditions of Sale. In every case we urge and recommend that purchasers before using any product in full scale production make their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

Celanese  
8040 Dixie Highway  
US-Florence, KY 41042  
Technical Service +1 877 832 7782  
Customer Service +1 800 845 0940  
[info.acetyls.americas@celanese.com](mailto:info.acetyls.americas@celanese.com)  
[www.celanese.com](http://www.celanese.com)