

## EcoVAE™ 401

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**EcoVAE 401** is a vinyl acetate/ethylene emulsion designed for low odor paint applications. Paints utilizing the emulsion can be formulated without any coalescing solvents resulting in low VOC, environmentally-friendly products. EcoVAE 401 is also APE-free.

### Benefits:

- excellent scrub and stain resistance
- APE-free
- low odor
- low VOC
- very good wet edge
- excellent film formation
- low residual monomer content
- ability to produce environmentally friendly coatings

### Typical Properties:

Solids	55 ± 1%
Viscosity	300 ± 150 cps
Specific gravity	1.075
pH	5.0 ± 0.5
Tg	13°C
MFFT	0°C
Particle size	225 nm
Film on glass	clear

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