

EcoVAE™ 405

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EcoVAE 405 is formulated using vinyl acetate / ethylene technology along with state of the art manufacturing processes to deliver an environmentally-friendly binder that has superior scrub resistance, stain resistance, and pigment binding properties. When formulated with other appropriate raw materials, EcoVAE 405 is capable of producing coatings that are <5 g/L while being APE free. When using EcoVAE 405, coatings can be produced that meet consumers' expectations for eco-friendly coatings.



Benefits:

- APE-free
- Low to Zero VOC capabilities
- Low odor
- Low residual monomer content
- Excellent scrub and stain resistance
- Very good wet edge
- Excellent film formation

Typical Properties:

Solids $55 \pm 1\%$ Viscosity $300 \pm 150 cps$ Specific gravity 1.075 Hq 5.0 ± 0.5 13°C Tg **MFFT** $0^{\circ}C$ Particle size 225 nm Residual monomer <750 ppm Film on glass clear

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