

Plastics Additive / North America

GLYCOLUBE™ 180 is an internal lubricant for rigid PVC applications which require crystal clarity, excellent heat stability and freedom from plate-out. Freedom from plate-out permits the use of GLYCOLUBE™ 180 in sheet and film applications, which will subsequently be printed, metallized, or laminated. A level of 1.0 phr is recommended for bottles and clear rigid sheets.

GLYCOLUBE™ 180, at 1.0 phr, is recommended for use in semi-rigid wire and cable and flexible blown films.

Physical Properties

Acid Value, (mg KOH/g)	3 Max.
Saponification Value, (mg KOH/g)	175 - 190
Color, Gardner 1963	5 Max.
Hydroxyl Value, (mg KOH/g)	90 - 110
Glycerin	1 Max.
Iodine Value	78 - 88
Alpha Monoglyceride	15 Max.

Specifications and analytical methods are available upon request.

Typical Properties

Appearance	Clear, yellow liquid
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Packaging

Bulk shipments.

Manufacturing Location

Williamsport, PA

**For questions or for further information please e-mail
Technical Sales Support at:**

contact.allendale@arxada.com