

## Proprietary Lubricant / North America

Glycolube® 674 is an internal lubricant recommended for rigid PVC, ABS, and polystyrenic compounds. At a range of 0.25 – 1.5 phr in extrusion and molding applications, low fusion and excellent heat stability are observed. Surface character of the extruded or molded product is also excellent.

### Specifications

Saponification Value	190-200
Moisture, (%)	0.2 Max.
Color, Lovibond	3.0 R Max.
Acid Value, (mg KOH/g)	6 Max.

Specifications and analytical methods are available upon request.

### Typical Properties

Appearance	Beads
Melting Pt., (°C)	59
pH, (3%)	5
Iodine Value	1
HLB	1

### Packaging

Leverpak drums, 200 pounds net weight

### Manufacturing Location

Williamsport, PA

For questions or for further information please e-mail  
Technical Sales Support at:

[contact.allendale@arxada.com](mailto:contact.allendale@arxada.com)