## Technical Information Intermediates



# **HDO® 1,6-Hexanediol Flakes LowPCF**

Febuary 2023 | Data Sheet Intermediates | Replaced Version: 3

TI-CI 30036627 en / Page 1 of 3

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### **Chemical and Physical**

**Properties** HDO® 1,6-Hexanediol is a colorless solid at room temperature

(~20 C). It is soluble in ethanol, miscible in water and hygroscopic.

Synonyms Hexane-1,6-diol

Hexylene glycol

Hexamethylene glycol 1,6-Dihydroxyhexane

**Chemical Structure** 

TI-CI Febuary 2023 Page 2 of 3 PRD: 30036627

#### **Product Specification**

Assay <sup>1</sup> (%, min.)	96.0	GC
1,6-Hexanediol (%, min.)	99.0	GC
1,4-Cyclohexanediol (%, max.)	3.0	GC
Water (%, max.)	0.3	DIN 51 777
Color (APHA, max.)	15	DIN EN 1557
Acid number (mg KOH/g max.)	0.1	DIN EN ISO 2114

<sup>&</sup>lt;sup>1</sup>Assay is on a water free basis

Physical Data	Dens
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Density @ 50°C (g/cm³)	0.96
Flash Point [closed cup], °C	147
Melting Point, °C	42
Boiling Point, °C	253-260
Autoignition Temperature, °C	320

#### **Applications**

HDO® 1,6-Hexanediol is a bifunctional alcohol used in the synthesis of the following products:

- Resins, such as polyurethanes and polyesters
- Polyols, such as polyesters and polycarbonates
- Plasticizers

**Packaging** 

Bags, 25 Kg

Storage & Handling

Always refer to the Safety Data Sheet (SDS) for detailed information on handling and disposal.

Safety

Note

Always refer to the Safety Data Sheet (SDS) for detailed information on safety.

The safety data given in this publication is for information purposes only and does not constitute a legally binding Safety Data Sheet (SDS).

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